

Work Order ID 127997

December-22-14 7:04:40 AM

127997

Page 2

Item ID: 646.9502 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: 206 Cable Cutters Low
 Start Date: 12/22/14 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 12/26/14 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP 646.9502 Location: <u>FG-101</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

1x

DAS
46

JAN 22 2015

MLS 15-01-23
 MF
 15-1-22

Picklist Print

December-22-14 7:04:36 AM

Page 1

Work Order ID: 127997

127997

Parent Item: 646.9502

646 9502

Parent Item Name: 206 Cable Cutters Low

Start Date: 12/22/14

Required Date: 12/26/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 12.08.28 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
646.9601 *646 9601* Upper Cutter Assy		Manufactured	No			110	Each	15.0000	14 **	1	DAS 28 9-89	06 9-89	JAN 05 2015

DAS

Location

Loc Qty

Loc Code

cck039

15

110249

2

117062

7

124734

6

646.9603

Manufactured No

110

Each

13.0000

1
**

1

DAS
28
9-89

646 9603

Lower Cutter Assy Low

DAS

Location

Loc Qty

Loc Code

CCK036

13

116773

6

124735

7

646.9810

Manufactured No

110

Each

4.0000

1
**

1

DAS
28
9-89

646 9810

Deflector

DAS

Location

Loc Qty

Loc Code

CCK031

4

116938

4

Picklist Print

December-22-14 7:04:36 AM

Page 2

Work Order ID: 127997

Parent Item: 646.9502

Parent Item Name: 206 Cable Cutters Low

127997

646.9502

Start Date: 12/22/14

Required Date: 12/26/14

Start Qty: 1.00

Required Qty: 1.00

647.0210

Manufactured No

110 Each

30.0000

1 1

647 0210

Rail

**

DAS
28
9-89

JAN 05 2015

Location

Loc Qty

Loc Code

CCK089

30

111516

4

91280

4

91440

22

647.0110

Manufactured No

110 Each

7.0000

1 1

647 0110

Roof Doubler

**

DAS
28
9-89

Location

Loc Qty

Loc Code

CCK089

7

126232

6

126249

1

647.0310

Manufactured No

110 Each

35.0000

2 2

647 0310

Channel

**

DAS
28
9-89

Location

Loc Qty

Loc Code

CCK090

35

113696

6

116955

12

122989

8

90799

8

m123185

1

Picklist Print

December-22-14 7:04:37 AM

Page 3

Work Order ID: 127997

127997

Parent Item: 646.9502

646.9502

Parent Item Name: 206 Cable Cutters Low

Start Date: 12/22/14

Required Date: 12/26/14

Start Qty: 1.00

Required Qty: 1.00

646.9910

Manufactured No

110 Each

100.0000

4 4

646.9910

Struts

**

DAS
28
9-89

JAN 05 2015

DAS

Location

Loc Qty

Loc Code

CCK013

13

106009

4

106667

6

109407

1

91269

2

CCK014

87

93189

87

647.0112

Manufactured No

110 Each

261.0000

8 8

647.0112

Strut Bracket

**

DAS
28
9-89

JAN 05 2015

DAS

Location

Loc Qty

Loc Code

cck105

14

110036

3

110621

11

CCK109

247

112215

68

122245

35

122871

52

M130388

92

647.0113

Manufactured No

110 Each

26.0000

2 2

647.0113

Strut Doubler

**

DAS
28
9-89

JAN 05 2015

DAS

Location

Loc Qty

Loc Code

CCK088

26

117071

8

117864

18

December-22-14 7:04:37 AM

Shop Packet Print

Page 3

Picklist Print

December-22-14 7:04:37 AM

Page 4

Work Order ID: 127997

127997

Parent Item: 646.9502

646.9502

Parent Item Name: 206 Cable Cutters Low

Start Date: 12/22/14

Required Date: 12/26/14

Start Qty: 1.00

Required Qty: 1.00

647.0111 Manufactured No

110 Each 8.0000 1 1

647 0111

Panel

**

DAS
28
9-89

JAN 05 2015

Location

Loc Qty

Loc Code

CCK088

8

111461

3

126233

5

647.0116 Manufactured No

110 Each 40.0000 2 2

647 0116

Doubler

**

DAS
28
9-89

Location

Loc Qty

Loc Code

cck105

40

126234

28

m126249

12

647.0410 Manufactured No

110 Each 7.0000 1 1

647 0410

Tube

**

DAS
28
9-89

Location

Loc Qty

Loc Code

cck105

7

125395

7

647.0114 Manufactured No

110 Each 65.0000 1 1

647 0114

Clip

**

DAS
28
9-89

Location

Loc Qty

Loc Code

cck105

65

106616

65

Picklist Print

December-22-14 7:04:37 AM

Page 5

Work Order ID: 127997

127997

Parent Item: 646.9502

646 9502

Parent Item Name: 206 Cable Cutters Low

Start Date: 12/22/14

Required Date: 12/26/14

Start Qty: 1.00

Required Qty: 1.00

647.0115 Manufactured No

110 Each

80.0000

1 1

DAS

JAN 05 2015

647 0115

Clip

DAS
46

**

28

9-89

Location

Loc Qty

Loc Code

cck105

80

106617

80

NAS1149FN832P

Purchased

No

110 Each

6,096.000

111 111

DAS

NAS1149FN832P

Washer

DAS
46

**

28

9-89

Location

Loc Qty

Loc Code

ST260a

3600

125268

3600

st268

2496

123185

30

M130388

2466

NAS1149F0332P

Purchased

No

110 Each

3,376.000

62 62

NAS1149F0332P

Washer

DAS
46

**

DAS

28

9-89

Location

Loc Qty

Loc Code

GA

222

122063

222

ST260a

3000

m130325

2000

m131026

1000

st268

154

m127831

154

Picklist Print

December-22-14 7:04:37 AM

Page 6

Work Order ID: 127997

127997

Parent Item: 646.9502

646.9502

Parent Item Name: 206 Cable Cutters Low

Start Date: 12/22/14

Required Date: 12/26/14

Start Qty: 1.00

Required Qty: 1.00

AN3-11A Purchased No
AN3-11A
Bolt

DAS

Location

Loc Qty

Loc Code

ST338a

637

m125709

500

m1300051

137

637.0000

8 8

**

DAS

28

9-89

DEC 24 2014

MS21042-3 MS21042L3 Purchased No
MS21042-3
Nut / use MS21042L3

DAS

Location

Loc Qty

Loc Code

CA

501

M129682

501

ST305

509

M128770

409

M129541

100

1,010.000

17 17

**

DAS

28

9-89

CCR264SS-3-06 Purchased No
CCR264SS-3-06
Rivet

DAS

46

9-89

Location

Loc Qty

Loc Code

ST321

33

m128429

33

33.0000

8 8

**

DAS

28

9-89

MS21059L08 Purchased No
MS21059L08
Nut

DAS

46

9-89

Location

Loc Qty

Loc Code

MF4

74

125654

74

ST302

134

m129934

134

208.0000

4 4

**

DAS

28

9-89

December-22-14 7:04:38 AM

Shop Packet Print

Page 6

Picklist Print

December-22-14 7:04:38 AM

Page 7

Work Order ID: 127997

127997

Parent Item: 646.9502

646 9502

Parent Item Name: 206 Cable Cutters Low

Start Date: 12/22/14

Required Date: 12/26/14

Start Qty: 1.00

Required Qty: 1.00

CR3213-4-05

Purchased

No

110

Each

305.0000

26

26

DAS
28
9-89

DEC 23 2014

CR3213-4-05

RIVET

DAS
46

Location

Loc Qty

Loc Code

ST319

305

123301

211

m129764

94

26

CR3213-4-6

Purchased

No

110

Each

482.0000

20

20

DAS
28
9-89

CR3213-4-6

Rivet

406

DAS
46

Location

Loc Qty

Loc Code

CCK004

454

M128429

200

M130388

254

ST319

28

123301

28

7

CR3213-4-4

Purchased

No

110

Each

804.0000

19

19

DAS
28
9-89

CR3213-4-4

Rivet

DAS
46

Location

Loc Qty

Loc Code

CCK004

700

126282

500

M128813

200

ST318

104

M123185

7

M128401

97

19

Picklist Print

December-22-14 7:04:38 AM

Page 8

Work Order ID: 127997

127997

Parent Item: 646.9502

646.9502

Parent Item Name: 206 Cable Cutters Low

Start Date: 12/22/14

Required Date: 12/26/14

Start Qty: 1.00

Required Qty: 1.00

CR3213-4-2

Purchased

No

110

Each

100.0000

18

18

DAS
28
9-89

DEC 23 2014

CR3213-4-2

Cherry Rivet

DAS
46

Location

Loc Qty

Loc Code

ST319

100

123301

100

CR3213-4-3

Purchased

No

110

Each

507.0000

18

18

DAS
28
9-89

CR3213-4-3

Cherry Rivet

DAS
46

Location

Loc Qty

Loc Code

CCK004

507

123301

407

m129541

100

MS21047-3

Purchased

No

110

Each

114.0000

6

6

DAS
28
9-89

MS21047-3

Nut Plate

DAS
46

Location

Loc Qty

Loc Code

ST303

114

m129630

14

m130358

100

MS21042-08

MS21042L08

Purchased

No

110

Each

38.0000

54

54

DAS
28
9-89

MS21042-08

USE MS21042L08

DAS
46
9-89

Location

Loc Qty

Loc Code

ST304

25

122815

25

ST306

13

123185

9

123525

4

December-22-14 7:04:38 AM

Shop Packet Print

Page 8

Picklist Print

December-22-14 7:04:38 AM

Page 9

Work Order ID: 127997

127997

Parent Item: 646.9502

646 9502

Parent Item Name: 206 Cable Cutters Low

Start Date: 12/22/14

Required Date: 12/26/14

Start Qty: 1.00

Required Qty: 1.00

MS27039-08-13

Purchased

No

110

Each

495.0000

6 6

DAS

28

9-89

DEC 23 2014

MS27039-08-13

Screw

DAS

46

Location

Loc Qty

Loc Code

ST273A

346

124326

346

ST281

149

123352

39

4067

89

M123185

21

MS21059-3

Purchased

No

110

Each

579.0000

2 2

DAS

28

9-89

MS21059-3

Nut Plate

DAS

46

Location

Loc Qty

Loc Code

ST302

579

123023

50

123185

10

123301

19

123900

500

AN743-13

Purchased

No

110

Each

50.0000

1 1

DAS

28

9-89

AN743-13

Bracket

DAS

46

9-89

Location

Loc Qty

Loc Code

ST330

50

M129732

50

AN3-3A

Purchased

No

110

Each

357.0000

1 1

DAS

28

9-89

AN3-3A

Bolt

DAS

46

9-89

Location

Loc Qty

Loc Code

ST350

357

m129591

357

December-22-14 7:04:39 AM

Shop Packet Print

Page 9

Picklist Print

December-22-14 7:04:39 AM

Work Order ID: 127997

127997

Parent Item: 646.9502

646 9502

Parent Item Name: 206 Cable Cutters Low

Start Date: 12/22/14

Required Date: 12/26/14

Start Qty: 1.00

Required Qty: 1.00

CCR264SS3-04

Purchased

No

110

Each

970.0000

12 12

CCR264SS3-04

Rivet

**

DAS
28
9-89

DEC 23 2014

DAS
46
9-89

Location

Loc Qty

Loc Code

CCK004

640

123785

400

m129702

240

ST321

330

123185

4

123352

200

m128454

126

12

CR3212-5-4

Purchased

No

110

Each

103.0000

8 8

CR3212-5-4

Cherry Rivet

**

DAS
28
9-89

DAS
46
9-89

Location

Loc Qty

Loc Code

ST320

103

120410

100

123301

3

8

CCR264SS3-2

Purchased

No

110

Each

0.0000

4 4

CCR264SS3-2

Rivet, Cherry

NAS1835-08

Purchased

No

110

Each

100.0000

4 4

NAS1835-08

Insert

**

DAS
28
9-89

DAS
46
9-89

Location

Loc Qty

Loc Code

ST265

100

m128770

40

m129913

60

4

Picklist Print

December-22-14 7:04:39 AM

Page 11

Work Order ID: 127997

127997

Parent Item: 646.9502

646.9502

Parent Item Name: 206 Cable Cutters Low

Start Date: 12/22/14

Required Date: 12/26/14

Start Qty: 1.00

Required Qty: 1.00

CR3213-4-1

Purchased

No

110

Each

104.0000

14 14

CR3213-4-1

Cherry Rivet

DAS
46
9-89

**

DAS
28
9-89

DEC 23 2014

Location

Loc Qty

Loc Code

ST320

104

m126249
m126254

4

100

MS27039-1-08

Purchased

No

110

Each

1,426.000

5 5

MS27039-1-08

Screw

DAS
46
9-89

**

DAS
28
9-89

Location

Loc Qty

Loc Code

ST285

1426

m128636

1426

647.1210

Manufactured

No

110

Each

16.0000

1 1

647.1210

Screen

DAS
46
9-89

**

DAS
28
9-89

Location

Loc Qty

Loc Code

CCK106

16

112398
126236

8

8

MS35842-11

Purchased

No

110

Each

15.0000

1 1

MS35842-11

Hose Clamp

DAS
46
9-89

**

DAS
28
9-89

Location

Loc Qty

Loc Code

ST274

15

m128770
m130238

5

10

December-22-14 7:04:39 AM

Shop Packet Print

Page 11

Picklist Print

December-22-14 7:04:39 AM

Page 12

Work Order ID: 127997

Parent Item: 646.9502

Parent Item Name: 206 Cable Cutters Low

127997

646.9502

Start Date: 12/22/14

Required Date: 12/26/14

Start Qty: 1.00

Required Qty: 1.00

MS27039-08-11

Purchased

No

110

Each

421.0000

43

43

DAS

28

9-89

DEC 23 2014

MS27039-08-11

SCREW

DAS

46

9-89

Location

Loc Qty

Loc Code

ST282

421

m130358

421

43

MS27039-08-06

Purchased

No

110

Each

190.0000

4

4

DAS

28

9-89

MS27039-08-06

Screw

DAS

46

9-89

Location

Loc Qty

Loc Code

ST282

190

125646

67

m126249

123

4

MS27039-08-09

Purchased

No

110

Each

18.0000

4

4

DAS

28

9-89

MS27039-08-09

Screw

DAS

46

9-89

Location

Loc Qty

Loc Code

ST282

18

m127904

18

4

MS27039-08-12

Purchased

No

110

Each

180.0000

2

2

DAS

28

9-89

MS27039-08-12

Screw

DAS

46

9-89

Location

Loc Qty

Loc Code

ST273A

65

123352

65

ST273B

100

124326

100

ST281

15

123900

8

1850

7

2

Picklist Print

Page 13

December-22-14 7:04:39 AM

Work Order ID: 127997

127997

Parent Item: 646.9502

646.9502

Parent Item Name: 206 Cable Cutters Low

Start Date: 12/22/14

Required Date: 12/26/14

Start Qty: 1.00

Required Qty: 1.00

MS27039-1-11

Purchased

No

110

Each

43.0000

5 5

MS27039-1-11

Screw

**

DAS
28
9-89

DEC 23 2014

DAS
3
2

Location

Loc Qty

Loc Code

GA

30

9662

30

5

ST285

13

125654

13

CR3212-4-4

Purchased

No

110

Each

27.0000

1 1

CR3212-4-4

CHERRY RIVET

**

DAS
28
9-89

DAS
46
9-89

Location

Loc Qty

Loc Code

ST320

27

126534

27

MS24694-S8

Purchased

No

110

Each

113.0000

5 5

MS24694-S8

Screw

**

DAS
28
9-89

DAS
46
9-89

Location

Loc Qty

Loc Code

ST290

113

123352

13

M129909

100

5

AN3-10A

Purchased

No

110

Each

218.0000

8 8

AN3-10A

Bolt

**

DAS
28
9-89

DAS
46
9-89

Location

Loc Qty

Loc Code

GA

16

m127817

16

ST338a

200

m130466

200

8

ST349

2

m128813

2

December-22-14 7:04:40 AM

Shop Packet Print

Page 13

Picklist Print

December-22-14 7:04:40 AM

Work Order ID: 127997

127997

Parent Item: 646.9502

646 9502

Parent Item Name: 206 Cable Cutters Low

Start Date: 12/22/14

Required Date: 12/26/14

Start Qty: 1.00

Required Qty: 1.00

600.0990 Purchased No

110 Each

5.0000

1 1

600.0990

MAGNABOND 6398 PART A

**

129037

DAS
9-89

Location

Loc Qty

Loc Code

MF

5

M129818

5

600.0991 Purchased No

110 Each

5.0000

1 1

600.0991

MAGNOBOND 6398 PART B

**

129037

DAS
9-89

Location

Loc Qty

Loc Code

MF

5

130685

5

600.1012 Purchased No

110 Each

24.0000

1 1

600.1012

Sealant PR1425B2 (#654 sem)

**

DAS
28
9-89

DEC 23 2014

Location

Loc Qty

Loc Code

cck017

10

m129767

10

cck018

14

m129749

9

m130388

5

DAS
48
9-89

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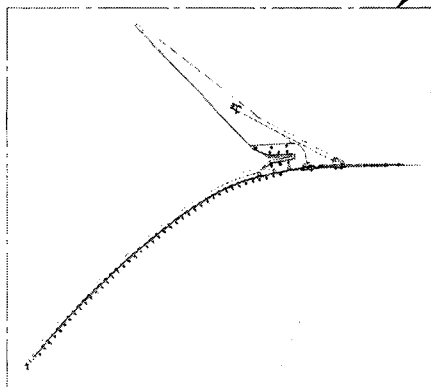
NOTES:

1 AFTER INSTALLATION, APPLY F/N 46 A/R TO FILL GAPS AND FILLET EDGES

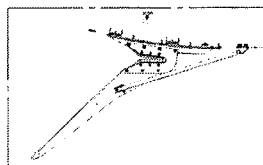
UNINCORPORATED ECN(S)

02729, 02736, 03047

DETAIL A



DETAIL B



QTY	FIND #	PART #	DESCRIPTION	MAT'L	SPEC.
1	1	47	601.1066 RIVET	CR3212-4	
1	1	48	600.0991 MAGNEBOND ASSY PART B		
1	1	47	600.0990 MAGNEBOND ASSY PART A		
1	1	46	600.1012 SEALANT	PP-1455 CLASS B	
5	5	45	601.1949 SCREW	MS27037-1-11	
2	2	44	601.2989 SCREW	MS27039-0812	
4	4	43	601.2987 SCREW	MS27039-0809	
4	4	42	601.3000 SCREW	MS27039-0806	

QTY	FIND #	PART #	DESCRIPTION	MAT'L	SPEC.
47	47	41	601.2893 SCREW	MS27039-0812	
1	1	40	601.2982 HOSE CLAMP	MS35042-11	
1	1	39	647.1210 SCREEN		
5	5	38	601.1621 SCREW	MS27039-1408	
14	14	37	601.2979 RIVET	CR3213-4-1	
4	4	36	601.2984 INSERT	NAS1635-08	
4	4	35	601.2277 RIVET	CR3213-4-08	
8	8	34	601.2983 RIVET	CR3212-5-4	
12	12	33	601.2980 NUTPLATE RIVET	CR3213-4-04	
1	1	32	601.2822 BOLT	AN3-243	
1	1	31	601.2985 BRACKET	AH743-13	
2	2	30	601.1900 NUTPLATE	MS21059-3	
6	6	29	601.2988 SCREW	MS27039-0813	
53	53	28	601.2973 LOCKNUT	MS21042-08	
6	6	27	600.0795 NUTPLATE	MS21047-3	
18	18	26	601.0790 RIVET	CR3213-4-05	
18	18	25	601.1039 RIVET	CR3213-4-02	
19	19	24	601.1915 RIVET	CR3213-4-03	
20	20	23	601.2991 RIVET	CR3212-4-06	
26	26	22	601.1183 RIVET	CR3213-4-05	
4	4	21	601.2356 NUTPLATE	MS21059-05	
8	8	20	601.2981 NUTPLATE RIVET	CR3213-4-04	
17	17	19	601.2943 LOCKNUT	MS21042-3	
16	16	18	601.2826 BOLT	AN3-116	
46	46	17	601.1607 WASHER	NAS11490300P	
114	114	16	601.2764 WASHER	NAS11490400P	
1	1	15	647.0115 CLIP		
1	1	14	647.0114 CLIP		
1	1	13	647.0410 TUBE		
2	2	12	647.0116 COUPLER		
1	1	11	647.0111 PANEL		
2	2	10	647.0113 STRUT DOUBLER		
8	8	9	647.0112 STRUT BRACKET		
4	4	8	646.9910 STRUT		
2	2	7	647.0310 CHANNEL		
1	1	6	647.0110 ROOF DOUBLER		
1	1	5	647.0210 RAIL		
1	1	4	646.9810 DEFLECTOR		
1	1	3	646.9603 LOWER CUTTER ASSY LOW		
1	1	2	646.9602 LOWER CUTTER ASSY HIGH		
1	1	1	646.9601 UPPER CUTTER ASSY		
			646.9502 206 CABLE CUTTERS FIB LOW		
			646.9501 206 CABLE CUTTERS FIB HIGH		

QTY		PARTS LIST	
NEXT ASSY (S)		APICAL INDUSTRIES	
ORIGINAL DATE		2608 TEMPLE HEIGHTS DR.	
DRAWN BY		OCEANSIDE, CA. 92056-3512 (760)724-5300	
P. REVISED		206 CABLE CUTTERS KIT	
DRAWING APPROVAL		SHEET 8 OF 8	
CONTRACT NO.		SCALE NONE	
UNLESS OTHERWISE SPECIFIED		SHEET 8 OF 8	
DIMENSIONS ARE IN INCHES		SHEET 8 OF 8	
1 PLACE DECIMALS 101		SHEET 8 OF 8	
ANGLES 5, 10, 15		SHEET 8 OF 8	

APICAL INDUSTRIES, INC.	ENGINEERING CHANGE NOTICE NO. 02729				SHEET 1 OF 3	
	DWG NO. 646.9500	REV: N/C	PREPARED BY S. HUFF	DATE: 12/23/09	EFFECT ON DWG ☐ INC. ☒ UNINC.	
	DWG TITLE: 206 CABLE CUTTERS KIT					
	APPROVED BY: ENGR <i>[Signature]</i>	MFG <i>[Signature]</i>	QC <i>[Signature]</i>	EFF: CURRENT ORDER		
TRANSACTION CODES (TC): A-ADD C-CREATE R-REVISE D-DELETE	REASON: HARDWARE REVISIONS FROM FIRST INSTALL					

51	A	601.3155	8	8	BOLT	AN3-10A
50	A	601.3153	5	5	SCREW	MS24694S8
41	R	601.2893	43	43	SCREW	MS27039-0811
28	R	601.2973	54	54	LOCKNUT	MS21042-08
18	R	601.2826	8	8	BOLT	AN3-11A
16	R	601.2764	127	127	WASHER	NAS1149FN832P
			9502	9501		
F/N	TC	PART NUMBER	QTY		DESCRIPTION	MATERIAL/SPECIFICATION
DOCUMENTS EFFECTED:						CHANGE CATEGORY ☐ MAJOR ☒ MINOR
☐ MDL ☒ INSTALL INSTRUC ☒ ICA ☐ FMS ☒ BOM						DER REVIEW REQUIRED ☐ YES ☒ NO

APICAL INDUSTRIES, INC.	ENGINEERING CHANGE NOTICE NO. 02736				SHEET 1 OF 1	
	DWG NO. 646.9500		REV: N/C	PREPARED BY S. HUFF	DATE: 01/06/10	EFFECT ON DWG ☐ INC. ☒ UNINC.
	DWG TITLE: 206 CABLE CUTTERS KIT					
	APPROVED BY:	ENGR. <i>[Signature]</i>	MFD <i>[Signature]</i>	QC <i>[Signature]</i>	EFF:	CURRENT ORDER
TRANSACTION CODES (TC): A-ADD C-CREATE R-REVISE D-DELETE		REASON: CORRECTED PARTS LIST ERRORS				

17	R	601.1607	62	62	WASHER	NAS1149F0332P
16	R	601.2764	111	111	WASHER	NAS1149EN832P
			9502	9501		
F/N	TC	PART NUMBER	QTY		DESCRIPTION	MATERIAL/SPECIFICATION
DOCUMENTS EFFECTED: ☐ MDL ☒ INSTALL INSTRUC ☒ ICA ☐ FMS ☒ BOM						CHANGE CATEGORY ☐ MAJOR ☒ MINOR
						DER REVIEW REQUIRED ☐ YES ☒ NO